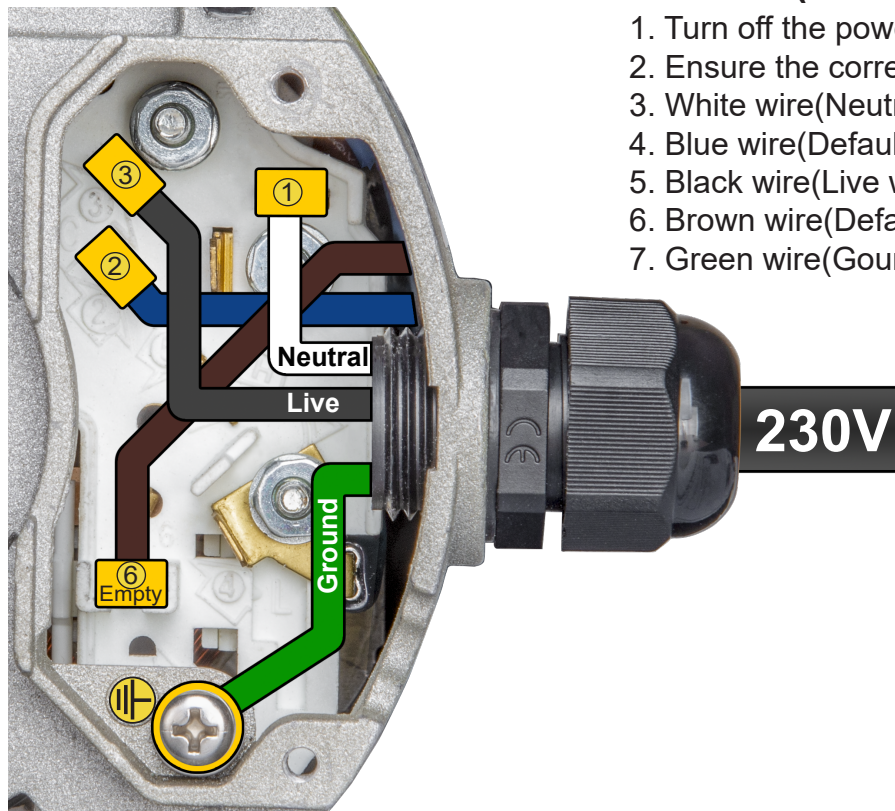# 48WUA1653C-I Wiring Diagram
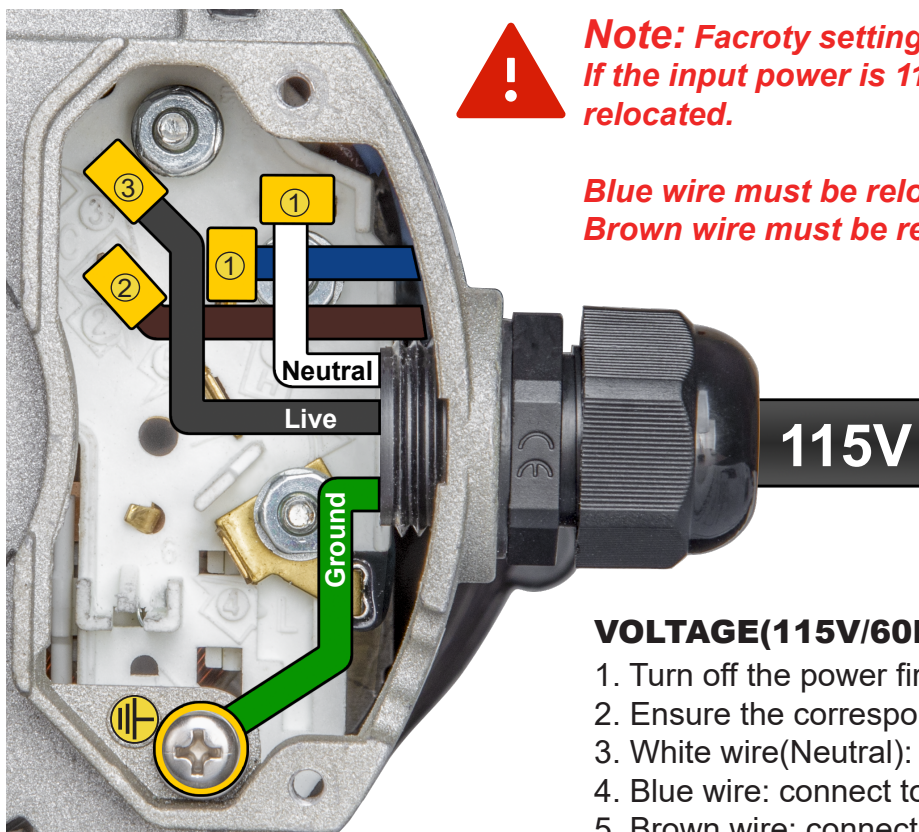
VOLTAGE(230V/60HZ,DEFAULT):
1. Turn off the power first.
2. Ensure the corresponding voltage of the circuit (230V/60HZ).
3. White wire(Neutral): connect to terminal ①.
4. Blue wire(Default): connect to terminal ②.
5. Black wire(Live wire): connect to terminal ③.
6. Brown wire(Default) : connect to terminal ⑥.
7. Green wire(Gound wire): connect to terminal Ground ⏚.

230V

Note: Facroty setting is 230V/60HZ.
If the input power is 115V/60HZ, wiring at terminal must be relocated.

Blue wire must be relocated from terminal 2 to terminal 1.
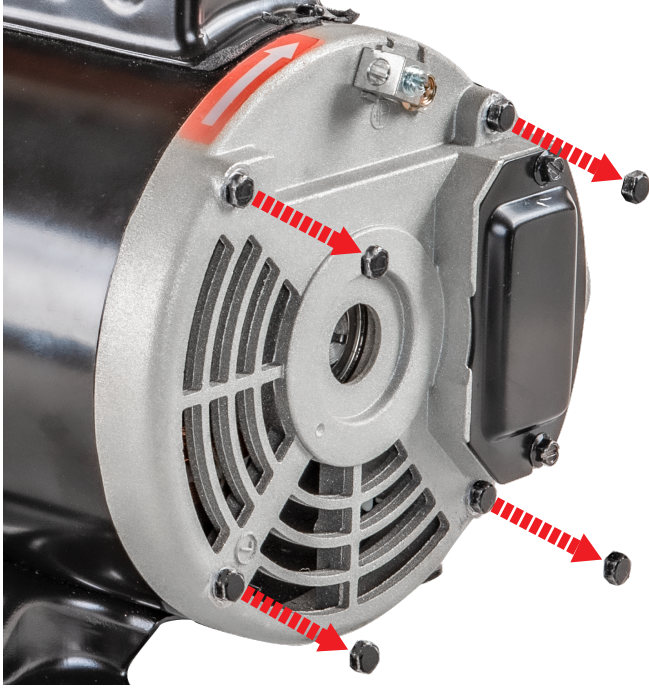Brown wire must be relocated from terminal 6 to terminal 2.

115V

VOLTAGE(115V/60HZ):
1. Turn off the power first.
2. Ensure the corresponding voltage of the circuit (115V/60HZ).
3. White wire(Neutral): connect to terminal ①.
4. Blue wire: connect to terminal ①.
5. Brown wire: connect to terminal ②.
6. Black wire(Live wire): connet to terminal ③.
7. Green wire(Gound wire): connect to terminal Ground ⏚.

Rotate the position of Wet-end

1. Turn off the power first.
2. Loosen 4 bolts at the end of motor (Pic 1) and pull those 4 bolts around one inch away from the motor.
3. Then, rotate carefully the wet-end to 3:00 (Pic 2) Or 9:00 position (Pic 3).
4. Push those 4 bolts back to match the screw holes at the wet-end. Then, tighten those 4 bolts into the wet-end (Pic 4).
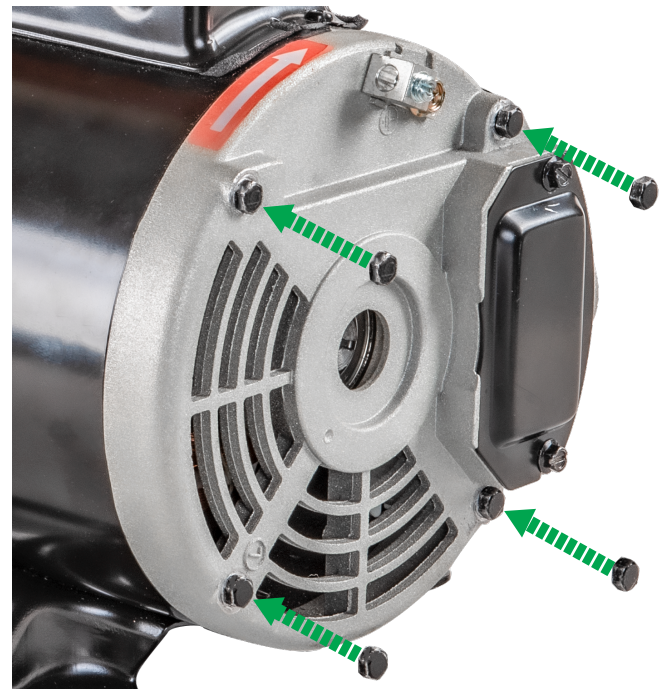

Pic 1

3:00 Position

Pic 2

9:00 Position

Pic 3

Pic 4